

Work Order ID 77877

December-22-11 10:08:41 AM

\*77877\*

Page 1

Item ID: D350-616-011

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Emergency Litter

Stop

\*NS2\*

Start Date: 22/12/2011 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 05/01/2012 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: M.L.J

Date: 11/12/11 Tooling:

Date:

Run Start

\*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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d350-616

E

100

\*100\*

DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-011  
CHG004

0.00

*[Signature]*

*W 12 01 10 1*  
*MLJ 12-1-10 1*

110

\*110\*

Packaging

Packaging

Pick Kit

0.00

*12/11/11*

120

\*120\*

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

*W 12 . 01 . 10 . 1*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 77877

December-22-11 10:08:41 AM

\*77877\*

Page 2

Item ID: D350-616-011

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Emergency Litter

Stop

\*NS2\*

Start Date: 22/12/2011 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 05/01/2012 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan:

Date: Tooling:

Date:

Run Start

\*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID  
130

\*130\*

Packaging

Packaging

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

0.00

12/1/10

SPR

Memo

0.00

Identify and pack for shipping as per PPP D350-616-011

Location: 13

PPP Rev: E

140

\*140\*

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/1/12 JAS

ME  
12-01-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

December-22-11 10:08:45 AM

Page 1

Work Order ID: 77877

\*77877\*

Parent Item: D350-616-011

\*D350-616-011\*

Parent Item Name: Emergency Litter

Start Date: 22/12/2011

Required Date: 05/01/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP E03.04.04ReformatKJ/RF

IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2370		Manufactured	No				Each	3.0000	**	1	1		
<b>*D2370*</b> Litter Assembly													
D2493		Manufactured	No				Location	Loc Qty	Loc Code				
<b>*D2493*</b> Patient Stop Assembly							ST231	3					
							73005	3					
								Each	3.0000	**	1	1	
D350-616-013		Manufactured	No				Location	Loc Qty	Loc Code				
<b>*D350-616-013*</b> Deck Plate and Tie Down							ST224	3					
							70227	3					
								Each	2.0000	**	1	1	
							FG013	2					
							73177	2					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**REFERENCE ONLY**

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
	1	D2344	DECK PLATE (AFT)	
	4	D2348	WEAR PLATE (KEY WAY)	
	1	D2353	STIFFENER	
	1	D2360	LITTER TIE DOWN (LOCKING)	
	1	D2364	DECK PLATE (FWD)	
	2	D2365	WEAR PLATE (PIP PIN)	
	1	D2369-1	LOCATOR PLATE	
	1	D2369-3	LOCATOR PLATE	
	1	D2370	LITTER ASSEMBLY	
	1	D2493	PATIENT STOP	
	1	D3179-041	LITTER TIE DOWN (NON-LOCKING)	
	1	D3494-1	STUB COVER	
	25	MS20426AD4-5	RIVET	
	25	MS20426AD4-6	RIVET	
	6	MS20426AD5-7	RIVET	
	6	MS20426AD5-8	RIVET	
	15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)	
	30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)	
	6	MS21042L3	NUT (or MS21042-3)	
	6	MS24693-C273	SCREW (or MS24693-273)	
	22	MS24693-C48	SCREW (or MS24693-48)	
	4	MS35207-264	SCREW	
	10	NA S1149D0363J	WASHER (or AN960JD10)	

**RELEASED**  
*(08/11/07)*

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350		RF	08.11.07		
D	ADD D3494-1 STUB COVER		MB	06.01.19		
C	ADD DSI 9112/9117/9130/9236/9310		MB	06.01.10		
B	ADD VIEW OF D2493 TO SHEET 9		BW	96.01.09		
A	NEW ISSUE		BW	95.02.20		
REV.	DESCRIPTION		BY	DATE		
DESIGN	BW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA				
DRAWN	RF					
CHECKED	DS	DRAWING NO.	REV. E			
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12			
APPROVED	DS	TITLE	SCALE			
DE APPR.		AS350/355 LITTER KIT INSTALLATION	NTS			
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD				
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CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	<i>[Signature]</i>
D. SHEPHERD (DE # 02)	
DATE:	08.11.07
CERT. NO.:	SH96-10
ISSUE NO.:	2